



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3670-4-200
Job Sheet 187436



Part No: D3670-4-200

Job Qty: 50 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/18

Job Tracking No:

Due Date: 1/15/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	1/15/19	1/15/19	0.00	0.00	Start Up Machining-2		JSD 15/12/22
100	Hardinge	50 pcs	1/15/19	1/15/19	0.00	1.40	Hardinge		" "
110	QC	50 pcs	1/15/19	1/15/19	0.00	0.00	QC2 Machining-2		" " 1/5/21
120	QC	50 pcs	1/15/19	1/15/19	0.00	0.00	QC8 Machining-2		1/19/01/05
130	Packaging	50 pcs	1/15/19	1/15/19	0.00	0.00	Packaging3-1		TF
140	QC21-SA	50 Ea	1/15/19	1/15/19	0.00	0.00	QC21		

Part Op 100 - 1-TURN AS PER FOLIO FA711& DWG D3670
Descriptions: 130 - ***STOCK IN SKIDTUBE CELL***

21
100

JAN 14 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.3125W.058	Aluminum Tube .3125 X .058W	18 ft (.36 ea)	90-Start up Operation	5042702

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.3125W.058	18	143	0

Part Specifications

Specifications could not be found.

Plex 12/4/18 11:49 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No: _____ Date: _____ Sequence #: _____ Description Work Order Revision: _____	DISPOSITION Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 12/22/18	Part: D3670-4-200 Job No: 187436 Serial No/Batch: S140139 Container No: S140139 Barcode: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier Quality ☐</td> </tr> </table>	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐	ed: _____ Disposition Completed By Lead hand / Supervisor QC / QA Coordinator																											
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